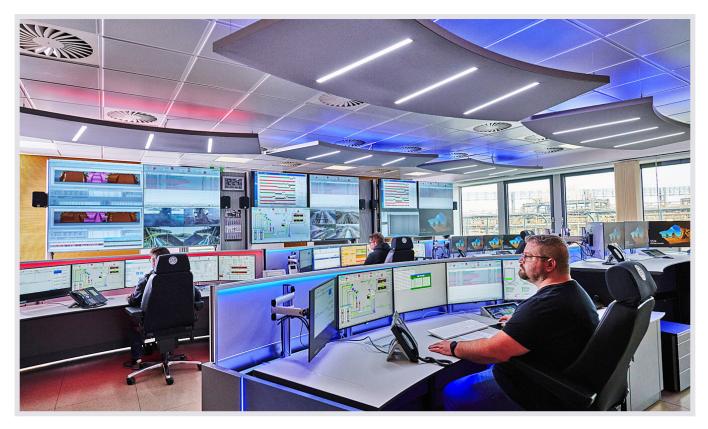




Kategorie: Production control center.

Central control center for opencast lignite mines in the Rhenish mining area opens up synergies



JST control room concept: Central, future-proof and highly flexible: the new central control room in the Rheinische Revier of RWE Power AG. When <u>planning</u> on the basis of the <u>myGUI[®] platform</u> developed by JST, it was taken into account "that instruments will be available in the long term that are based on a proven system that is continuously developed and covered by a <u>service level agreement</u>," explains project manager Andreas Rott.

Huge steel giants that can move an entire truckload with a single shovel – the images of the impressive bucket wheel excavators from open-cast mines are well known. But how and by whom are these giants actually moved? In RWE Power AG's three control rooms Garzweiler, Hambach and Inden, qualified operators ensure that all the cogs in the process chain mesh and that the right response is given to tasks such as "Restart conveyor system!" or "Equipment has fallen off!".



Competence is bundled through centralization

Economic pressure and a declining number of skilled workers are the challenges facing the opencast mines in the Rhenish mining area today. The solution: In collaboration with the JST control room specialists, a <u>new</u> <u>central control station</u> was installed in which colleagues from the three operational monitoring sites share responsibility for opencast mining in the lignite mining area. This pooling of resources enables personnel synergies to be leveraged.

Technical flexibility triggers synergy effects

Here it is possible to meet all requirements with a shift group reduced from seven to five men. The dispatchers benefit from a <u>technical concept</u> that makes their work much easier thanks to maximum clarity and flexibility. It is precisely this flexibility that triggers knowledge transfer and synergy effects, as the employees support each other with the tasks in the control room.



"We are open for new ways"

Project manager Andreas Rott remembers the initial phase of the project: "The acceptance of my colleagues was very important to me. The reference to JST and the desire to take a closer look at the Jungmann solutions came from the circle of employees. We had already looked at the JST system in the past. Even back then, many people thought the concept and presentation were great and were downright sad that we had decided against it. But at that moment, the time was simply not yet ripe for us. We thought that there had to be a separate monitor for each application. That's why we made a different decision at the time. Today we see that this idea is outdated. We are open to new ways."



Integrated overall concept based on the JST myGUI®

These "new ways" that RWE is taking with the central control room are given a solid foundation by JST: Based on the <u>myGUI[®] user platform</u>, which was specially developed for control rooms, an integrated overall concept enables fast and demand-oriented access to all almost 100 sources of the control room – without changing locations and without constant connection of all applications. Relevant systems automatically report to the operator via the components of the <u>KVM solution MultiConsoling</u>[®], who decides individually which application he needs at his workstation at what time.

This ensures future-proof Scalability

With MultiConsoling[®] it was possible to reduce the eleven screens at the operator console to five monitors. Each workstation has an identical design and can be expanded with additional applications to ensure future-proof scalability. Even in the event of further extensions, no changes to the front end are necessary. In addition, three individual <u>display walls with modern video wall technology</u> offer further views for the entire shift group. "The video walls serve as a real TeamView," confirms Andreas Rott.

Control center before and after renovation.

Visual and audible alarm options

In the control room developed together with JST, further employee wishes could be realized: For example, the <u>OPAL X11[®] ceiling sail</u> installed above each <u>control room desk</u> ensures a secure alerting process on two levels. The operators are visually warned in critical situations via the color change of the <u>AlarmLight</u>. They also receive acoustic signals, which are only received by the relevant employee via directional loudspeakers.

Preset can be called up at any place

The login process with the <u>myLogin[®] software</u>, also developed by JST, is also rated as user-friendly and uncomplicated. Andreas Rott: "With the card, everyone can create their own favorite setups. We were able to save ourselves rounds of coordination as to which setups might be necessary. The card is used more or less like a standard configuration memory, a preset that can be recalled at any time and in any place at lightning speed just by placing it into position."

"Needed a 24/7 reliable partner"

Looking back, project manager Rott gives the cooperation with JST top marks: "The collaboration was great! We developed everything together. It was an extensive project with many specifications that spanned a period of one and a half years. We needed a 24/7 reliable partner for this. We also had to continue



ongoing operations. And a <u>service level agreement</u> was necessary too. Not many providers on the market can do that."

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"For me, the reliability and accuracy of the agreements were very important aspects. But also the comprehensible process planning. We always knew: this is how it will continue, this is what the interfaces look like. JST was the only provider that was able to fulfill all our specifications from the tender in a complete solution."

Andreas Rott

Project Manager, RWE Power AG





"We experience time and again that employees benefit from each other when control rooms are merged. The exchange of knowledge creates synergies that bring more agility to the entire structure of the organization. Of course, this also has a positive effect on processes. This connection can be demonstrated very well using the example of the opencast mining control room."

> Volker Weimer JST Consultant

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The components used in this project:



DisplayWall with special S-PVA panels for reliable 24/7 operation - optional with proactive alarm function



MultiConsoling[®] **System** – complete control room system for workplace, monitor wall and other systems





myGUI[®] **user interface** - in the intuitive 3D design of your control room for maximum user comfort



<u>Stratos X11[®] control room desk</u> – optional with height adjustment and proactive AlarmLight system



24/7 Recaro operator chair - optional with seat surface extension



<u>PixelDetection</u>[®] – proactive alarm software to shorten response times



JST CockpitView[®] – dashboard function to compile the most important systems on one monitor



JST myLogin[®] - security concept with an automated sign-in and sign-out process

Planning / 3D planning – architecture, ergonomics and technology from a single hand OPAL X11[®] – acoustic ceiling sail – for optimization of sound level and lighting Surrounding furniture – individually manufactured solutions "Made in Germany"



JST CommandPad[®] – efficient system control at the touch of a finger

<u>ControlRoom-Automation</u> – secure and fast processing of alarms

AlarmLight - safe, visual alarm detection

Audio system - for acoustic signals and alarms

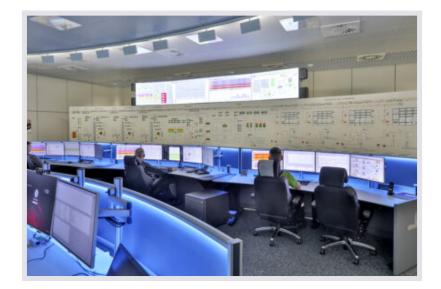


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